



COLOR GUIDE

SCREENPRINTING PRODUCTS

PLASTOPAQUE COLOR MATCHING SYSTEM
































		
Yellow Green shade 1102	Yellow Red shade 1103	Red Yellow shade 3102
		
Red bright Red 3106	Red Blue shade 3107	Green 4102
		
Blue Green shade 5101	Blue Red shade 5103	Magenta 6101
		
Violet 6102	Cerise 6103	

PLASTIMIXCOLOR MATCHING SYSTEM





		
Yellow 1210	Scarlet 3210	Red 3220
		
Green 4210	Blue Green shade 5210	Blue Red shade 5220
		
Marine 5230	Navy 5240	Violet 6210

Note: The color chips on this color guide may differ slightly from the actual ink color. Chips could be used as a guideline only. This is due to the differences of production method such as ink color, thickness, opacity and backgrounds. Always test actual substrate before beginning print production. See back cover for more information.

FLEX STANDARD COLORS

			
Lemon Yellow 1301*	Primrose Yellow 1302*	Medium Gold 1303*	Golden Yellow 1304*
			
Light Orange 2301	Orange 103 2302	Rhodamine Red 3301	Red 185 C 3302
			
Ultra Red 3303	Coral Red 3304	Bright Red 3305	Scarlet Red 3306*
			
Burgundy 3307	Lime Green 4301	Bright Green 4302	Kelly Green 4303
			
Dark Green 4304	Light Blue 5301	Ultra Marine 5302	Mono Blue 5303*
			
Royal Blue 5304*	Reflex Blue 5305	Dark Blue 5306	Navy 5307
			
Turquoise 5312	Aqua 5313	Magenta 6301	Purple Red 6302
			
Sand 7301	Gray 7302	Dark Brown 7303	

FLEX PROCESS COLORS

			
Process Yellow 1450	Process Red 3450	Process Blue 5450	Process Magenta 6450

*Available in High Opacity.

All colors are available Phtalates and PVC free.

FLEX SPECIALTY INKS



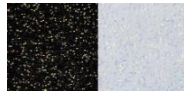
Glitter Silver 008
GS008



Bright Silver
GBS



Glitter Silver 004



Crystalina 008
GL008



Glitter Gold 008
GG008



Metallic Gold 110
MG110



Metallic Gold 310
MG310



Glow in the Dark
SGD

FLEX FLUORESCENT COLORS



Neon Orbit Yellow
1911



Fluo Yellow
1920



Inferno Orange
2913



Neon Flame Orange
2914



Fluo Orange
2920



Fluo Green
4920



Ultra Marine
5920



Neon Magenta
6911



Fluo Magenta
6920



Neon Aurora Pink
7912



Fluo Pink
7920

CHROMATIN CONCENTRATED PIGMENTS WATER BASED



Chromatin Yellow
1W01



Chromatin Yellow
1W02



Chromatin Orange
2W01



Chromatin Red
3W01



Chromatin Red
3W02



Chromatin Green
4W01



Chromatin Blue
5W01



Chromatin Blue
5W02



Chromatin Violet
6W01



Chromatin Black
7W01

FLEX WHITES

COTTON WHITE

Our premium white for 100% dark and light shirts. It's creamy easy printing consistency provides a smooth surface. The low tack formula allows printing through finer mesh counts.

SNOW WHITE LV OR HV

Great low bleed white designed for manual presses. This white has a very nice soft texture with a very good opacity. It can be printed through finer mesh.

CASHMERE WHITE

Low bleed white has a very fast flash curing time. It goes through finer mesh. Designed for manual and automatic presses.

SMART WHITE LV OR HV

High opacity low bleed white extremely bright and opaque with a creamy texture. It goes through finer meshes formulated for automatic presses.

POLAR WHITE EMP

A high opacity superior low bleed white formulated to stop dye migration on polyester.

PANDA WHITE

Phtalate free white.

LYCRA WHITE

Exhibits a high elongation and resist cracking when the design is stretched beyond normal proportions. Will cure at a lower temperature.

ACRYSOFT

white phtalate and PVC free.

MIXING WHITE

Designed for Plastimix and Plastopake systems.

FLEX STANDARD COLORS

Standard inks for direct printing, ready to use. Available in 32 colors. Prints easily on manual and automatic presses. Available Phtalate and PVC free. *Available in high opacity.

FLEX PROCESS COLORS

Transparent inks specially designed for color process printing on white and light fabrics. Suitable for manual and automatic printing.

PLASTOPAQUE MATCHING SYSTEM

Accurate, easy to use opaque colors, suitable for dark and light fabrics. Available in 11 colors. Suitable for manual and automatic presses.

PLASTIMIX MATCHING SYSTEM

Comprehensive and precise matching system, formulated for light fabrics. Provides intense and accurate colors. Available in 9 colors. Suitable for manual and automatic presses.

FLEX SPECIALTY INKS

Suitable for manual and automatic presses, these inks will provide the desired special effects.

FLEX PUFF

Offering an outstanding visual puff effect.

FLEX FLUORESCENT COLORS

Can be used as standard color or in Plastimix and Plastopaque matching systems. Available in 11 bright colors.

PLASTITONE COLORS

High concentration finely grinded pigment dispersions. To be mixed with any plastisol base.

FLEX BASES

Softhand base: Transport base.

HO base: High opacity base.

Lycra base: Low bleed, high opacity, highly elastic.

Glitter base: Transparent base for glitter series.

Glossy gel: Crystal clear special gel.

Star gel: Tri-dimensional crystal clear gel.

HD clear: Base for tri-dimensional prints.

Puff base: For tri-dimensional prints.

CHROMATIN CONCENTRATED PIGMENTS WATER BASED

High concentration fine particle size pigment dispersions, easily mixable with any water based base. Available in 10 colors.

ACRYLIC SERIE WATER BASED

Water based pigments air drying.

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