# **SUBSTRATES :** TREATED POLYETHYLENE AND POLYPROPYLENE, CARD, PAPER AND WOOD.

### **APPLICATION : POLY CONTAINERS**

### **Product Information**

A fast dry, glossy, scuff-resistant, ink for decorating poly containers, paper, card and wood. POE series inks exhibit excellent resistance to a wide variety of consumer chemicals.

## **Application Information**

**Thinning :** May be used straight from the can but it is recommended to thin 5 - 10% by weight with POE-1800 Thinner. For maximum lightfastness or outdoor durability little or no thinning is recommended.

Additives : POE-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. To prevent ink skinning in can, spray a light mist of POE-1950 Anti-Skinning Agent on the surface of ink in partially used cans. Repeat whenever ink can is opened for reuse. Add up to 2% POE-1860 anti-scuff additive to further improve scuff-resistance.

Wash-Up: POE-1800 Thinner POE-1840 Wash-Up

**Coverage :** Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

**Fabric/Stencil :** 230 to 305 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

**Drying :** By oxidation . POE Series air dries in 30 minutes or can be force-dried at 30 seconds to 1 minute at 150 deg. F to 180 deg. F. Allow more time when overprinting to avoid possible re-wetting of previous colors.

**Die Cutting/Creasing :** Can be successfully die cut or creased but should be tested prior to production .

Packaging : Inks :	1 U.S. Qt / 0.94 Lt.
	1 U.S. Gal. / 3.78 Lt.
Solvents :	1 U.S. Gal. / 3.78 Lt.
	5 U.S. Gal. / 19.00 Lt.

### **CAUTION :**

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .

2. Refer to Material Safety Data Sheet for heavy metal content.

\* Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

\* Heavy metal free colors are available on request.

### POE - 0000 SERIES

### **Standard Colors**

*	POE-1010	Red #032
*	POE-1020	Fire Red
	POE-1030	Brilliant Red
*	POE-1040	Bright Red
*	POE-1050	Permanent Red
*	POE-1060	Red #185
	POE-1080	Maroon
	POE-1110	Black
	POE-1120	White
*	POE-1140	Brown
*	POE-1220	Orange
*	POE-1240	Vermilion
*	POE-1250	Warm Red
*	POE-1300	Primrose Yellow
*	POE-1320	Lemon Yellow
*	POE-1340	Medium Yellow
*	POE-1420	Emerald Green
*	POE-1450	Forest Green
*	POE-1480	Dark Green
	POE-1520	Opaque Reflex Blue
	POE-1540	Peacock Blue
	POE-1560	Brilliant Blue
	POE-1570	Royal Blue
	POE-1580	Dark Blue
	POE-1620	Purple
	POE-1640	Cerise
	POE-1660	Magenta
	POE-1700	Clear
	POE-2150	Yellow C
	POE-2200	Rubine Red C
*	POE-2250	Orange 021 C
	POE-2300	Rhodamine Red C
*	POE-2350	Red 485 C
	POE-2400	Purple C
	POE-2450	Blue 072 C
	POE-2500	Violet C
	POE-2600	Reflex Blue C
	POE-2700	Process Blue C
	POE-2800	Opaque Green C
	POE-2850	Green C
1	<b>Fransparent</b> (	Colors
	POE-1090	Transparent Red
	POE-1290	Trans. Medium Yellow
	POE-1390	Trans. Primrose Yellow
	POE-1490	Transparent Green
	POE-1590	Transparent Blue
	POE-1690	Transparent Cerise
	POE-1790	Transparent Orange
	POE-1990	Transparent Purple
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	POE-1800	Thinner
	POE-1800	Slow Thinner
	POE-1820 POE-1860	Anti-Scuff
	POE-1860 POE-1950	Anti-Skin Agent
	100-1930	Ann-Skii Ageni

\* Fluorescent colors available upon request.